

Date: Thursday, 10/08/2006 10:02:04 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ASPIRATOR BODY
Job Number : 28133	
Estimate Number : 11975	
P.O. Number : N/A	Part Number : D2094
This Issue : 10/08/2006 S.O. No. : N/A	Drawing Number : D2094 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>W</u>	Due Date : 31/08/2006 Qty: 25 Um: Each
Checked & Approved By : <u>W</u>	
Comment : Est. B 99.01.20 Re-format DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D2061	Aspirator
-----	-------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 25.0000 Each(s)

Aspirator

Pick:

Qty	Part number	Description	Batch
1	D2061	Aspirator Body	28138

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Drill 4 flange holes as per Dwg D2092/93/94using Drill Jig DT 8262

Cut edges as per Dwg D2095 using Jig DT 8263

Drill 5/16 hole for jet as per Dwg D2092/93/94using Drill Jig DT 8296

Deburr

Clean and polish with water and thinner

FF 06.09.20 25

FF 06-11-02 25

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

12/06/11/02 25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/11/03
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/08/2006 10:02:05 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ASPIRATOR BODY

Job Number: 28133

Part Number: D2094

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

57214

U4/11/02 28

5.0

DC

DOCUMENT CONTROL



25

Comment: DOCUMENT CONTROL

Inspection Level 21

06/11/03

Job Completion



U 06/11-03

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

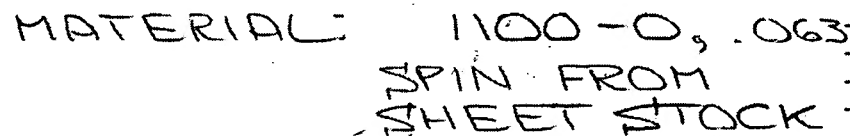
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REV A

[illegible]

